



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

O.V.S. Villella S.r.l

*Via Dello Sport 26/28
Sesto Calende (Va), 21018
Italy*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Welding

Certificate Number: 8001175884
Expiration Date: 31 July 2020

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Welding

O.V.S. Villella S.r.l
Via Dello Sport 26/28
Sesto Calende (Va), 21018
Italy

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)

AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement C – GTA Tack Welding (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev F - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on/after 17 September 2017)

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AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement D – Material – Additional requirements for titanium welding

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/5S Rev E - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used on/after 17 September 2017)

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AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U11 The Boeing Company